## MILK WEIGHT LIMITATIONS CHART Vehicle Not In Combination

Wisconsin Department of Transportation SP4417 89

Column A - Distance in Feet between foremost and rearmost axles of a group

Column **B** - **2** consecutive axles: of a 2-axle vehicle; OR of any vehicle having a total of 3 or more axles

Column C - 3 consecutive axles: of a 3-axle vehicle; OR of any vehicle having a total of 4 or more axles

Column **D** - **4** consecutive axles: of a 4-axle vehicle; OR of any vehicle having a total of 5 or more axles Column **E** - **5** consecutive axles: of a 5-axle vehicle; OR of any vehicle having a total of 6 or more axles

Column **F** - **6** consecutive axles of any vehicle having a total of 6 or more axles

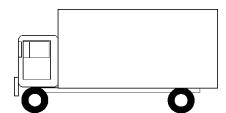
Column **G** - **7** consecutive axles: of a 7-axle vehicle; OR of any vehicle having a total of 7 or more axles

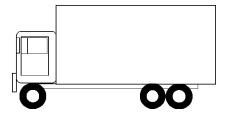
Column **H** - **8** consecutive axles: of an 8-axle vehicle; OR of any vehicle having a total of 8 or more axles

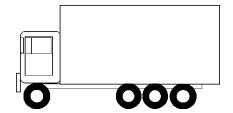
Maximum Gross Weight in Pounds on a Group of Axles

A - Feet	B - 2 axles	C - 3 axles	D - 4 axles	E - 5 axles	F - 6 axles	G - 7 axles	H - 8 axles		
4	37,000								
5	37,000								
6	37,000				Instructions: Use this chart to determine maximum				
7	37,000				gross weight in pounds, on a group of axles for a vehicle not in combination, hauling under the				
8	37,000				provisions of s.348.15(3)(bg) Wis. Stats., transport-				
9	42,000				ing exclusively milk from point of production to				
10	42,000*	45,500			primary market and return of dairy supplies and dairy products from such primary market to the farm on Class "A" highways, except interstate and defense highways. See examples of vehicles below.  * Maximum at 10 or more feet between axles  ** Maximum at 32 or more feet between axles  *** Maximum at 34 or more feet between axles				
11		46,500							
12		47,000	57,500						
13		48,000	62,000						
14		48,500	62,500						
15		49,500	63,500						
16		50,000	64,000	66,200					
17		51,000	65,000	73,700					
18		51,500	65,500	74,200					
19		52,500	66,500	75,000					
20		53,500	67,000	75,000	75,000				
21		54,200	68,000	75,000	75,000	75,000			
22		54,900	68,500	75,000	75,000	75,000			
23		55,600	69,500	75,000	75,000	75,500			
24		56,300	70,500	75,000	75,000	76,000			
25		57,000	71,000	75,000	75,000	76,500	80,000		
26		57,700	71,500	75,000	75,000	77,000	80,000		
27		58,500	72,500	75,000	75,000	78,000	80,000		
28		59,100	73,300	75,000	75,000	78,500	80,000		
29		60,000	74,000	75,000	75,000	79,000	80,000		
30		60,500	74,700	75,000	75,000	79,500	80,000		
31		61,500	75,000	75,000	75,000	80,000	80,000		
32		62,000**	75,000**	75,000**	75,000**	80,000	80,000**		
33						80,000			
34						80,000***			

21,000 pounds for a single axle







(See reverse for Combination of Vehicles)

## MILK WEIGHT LIMITATIONS CHART Combination of Vehicles

- Column A Distance in Feet between foremost and rearmost axles of a group
- Column B 2 consecutive axles of any combination of vehicles having a total of 3 or more axles
- Column C 3 consecutive axles of any combination of vehicles having a total of 4 or more axles
- Column D 4 consecutive axles of any combination of vehicles having a total of 5 or more axles

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- Column E 5 consecutive axles of any combination of vehicles having a total of 5 or more axles
- Column **F 6** consecutive axles of any combination of vehicles having a total of 6 or more axles
- Column **G 7** consecutive axles of any combination of vehicles having a total of 7 or more axles
- Column **H 8** consecutive axles of any combination of vehicles having a total of 8 or more axles

Maximum Gross Weight in Pounds on a Group of Axles

A - Feet	B - 2 axles	C - 3 axles	D - 4 axles	E - 5 axles	F - 6 axles	G - 7 axles	H - 8 axles		
4	37,000								
5	37,000				Instructions: Use this chart to determine				
6	37,000				maximum gross weight in pounds, on a group of				
7	37,000				axles for a combination of vehicles, hauling				
8	37,000				under the provisions of s.348.15(3)(bg) Wis. Stats., transporting exclusively milk from point of produc-				
9	42,000				tion to primary market and return of dairy supplies				
10	42,000*	45,500	50,500		and dairy products from such primary market to the				
11	,	46,500	51,500		farm on Class "A" highways, except interstate and				
12		47,000	52,000		defense highways. See examples of combination of vehicles below.				
13		48,000	52,500	64,500					
14		48,500	53,500	64,500	* Maximum at 10 or more feet between axles  ** Maximum at 32 or more feet between axles				
15		49,500	54,000	64,500	*** Maximum at 34 or more feet between axles				
16		50,000	54,500	64,500	**** Maximum at 51 or more feet between axles				
17		51,000	55,500	65,200	66,000				
18		51,500	56,100	66,400	67,000				
19		52,500	57,100	67,000	67,500				
20		53,500	58,000	67,700	68,000				
21		54,200	58,800	68,900	68,900	75,000			
22		54,900	59,600	69,700	69,700	75,000			
23		55,600	60,400	70,900	70,900	75,500			
24		56,300	61,200	72,000	72,000	76,000			
25		57,000	62,000	73,000	73,000	76,500	80,000		
26		57,700	62,800	74,000	74,000	77,000	80,000		
27		58,500	63,600	74,800	74,800	78,000	80,000		
28		59,100	64,400	75,000	75,000	78,500	80,000		
29		60,000	65,200	75,000	75,000	79,000	80,000		
30		60,500	66,000	75,000	75,000	79,500	80,000		
31		61,500	66,000	75,000	75,000	80,000	80,000		
32		62,000**	66,000	75,000	75,000	80,000	80,000**		
33		02,000	66,000	75,000	76,000	80,000	00,000		
34			66,500	75,000	76,500	80,000***			
35			67,500	75,000	77,000	00,000			
36			68,000	75,000	77,500				
37			68,500	75,000	78,000				
38			69,500	75,000	79,000	<del> </del>			
39			70,000	75,000	79,500				
40			70,500	75,000	80,000		00		
41			71,500	75,500	80,000				
42			72,000	76,500	80,000	1			
43			72,500	77,000	80,000				
44			73,500	77,500	80,000				
45			74,000	78,000	80,000				
46			74,500	79,000	80,000	0 00	0 0		
47			75,500	79,500	80,000				
48			76,000	80,000	80,000	13 000 pounds for	the steering avle of		
49			76,500	80,000	80,000	13,000 pounds for the steering axle of a truck tractor or the manufacturer's			
50			77,500	80,000	80,000	rated capacity of the axle and tires if			
			77,000	00,000	00,000	greater, but not to e	exceed 21,000		

(See reverse for Vehicle Not in Combination)

78,000\*\*\*\*

80,000\*\*\*\*

80.000\*\*\*\*

pounds;

21,000 pounds for a single axle